

# Replacement Parts/Kits

## Electric Brake Magnets

Brake Size	Magnet Kit Number (one magnet per kit)	Wire Color	Nut Torque (Ft. Lbs.) Brake Mounting
7" x 1¼"	K71-057-00	White	45-70
10" x 1½"	K71-104-00	Green	45-70
10" x 2¼"	K71-104-00	Green	45-70
10" x 2¼"	K71-125-00 (4.4K)	Black	45-70
12" x 2"	K71-105-00	White	25-50
12" x 2"	K71-125-00 (7K)	Black	25-50
12¼" x 2½"	K71-441-00	Red	55-80
12¼" x 3⅜"	K71-375-00	White	55-80

## Seal Replacement Reference

Brake Size	Hub Size	Standard	Seal Part No. E-Z Lube®	Oil
7" x 1¼"	4 or 5 Bolt	K71-301-00	K71-301-00	N/A
10" x 1½"	5 Bolt	K71-302-00	K71-302-00	N/A
10" x 2¼"	4, 5 or 6 Bolt	K71-303-00	K71-303-00	N/A
12" x 2"***	5 Bolt Demount; 6 or 8 Bolt	K71-305-00	K71-305-00	K71-386-00
12¼" x 2½"	8 Bolt	K71-305-00	K71-305-00	K71-386-00
12¼" x 3⅜"	8 Bolt	K71-305-00	K71-305-00	K71-386-00

\*\* 2.12" diameter seal journal prior to 10/97

2.25" diameter seal journal after 10/97





## Brake Shoe Replacement Kits

Brake Size	Shoe and Lining Replacement (1 Brake)	
	Electric	Hydraulic
7" x 1¼" (2.2K)	K71-045-00	N/A
7" x 1¾" (2.5K)	N/A	K71-466-00
10" x 1½" (3.0K)	K71-046-00	N/A
Nev-R-Adjust® (3.0K)	K71-701-00 <sub>LH</sub> K71-702-00 <sub>RH</sub>	N/A
10" x 2¼" (3.5K)	K71-047-00	K71-267-00
Nev-R-Adjust® (3.5K)	K71-681-00 <sub>LH</sub> K71-682-00 <sub>RH</sub>	N/A
Free Backing (3.5K)	N/A	K71-393-00
Corrosion Resistant (3.5K)	N/A	K71-423-00
4.4K	K71-672-00	N/A
Nev-R-Adjust® (4.4K)	K71-698-00 <sub>LH</sub> K71-699-00 <sub>RH</sub>	N/A
12" x 2" (5.2K)	K71-127-00	K71-268-00
6K	K71-127-00	N/A
Nev-R-Adjust® (6 & 7K)	K71-675-00 <sub>LH</sub> K71-676-00 <sub>RH</sub>	N/A
7K	K71-127-00	K71-269-00 <sub>LH</sub> K71-270-00 <sub>RH</sub>
Free Backing (7K)	N/A	K71-394-00 <sub>LH</sub> K71-395-00 <sub>RH</sub>
Corrosion Resistant (7K)	N/A	K71-427-00 <sub>LH</sub> K71-428-00 <sub>RH</sub>
12¼" x 2½" (7.2K)	K71-497-00 <sub>LH</sub> K71-496-00 <sub>RH</sub>	N/A
(after May of 2000)		
Service Parts Only (7.2K)	K71-410-00	N/A
(before May of 2000)		
12¼" x 3⅝" (8K)	K71-499-00 <sub>LH</sub> K71-498-00 <sub>RH</sub>	K71-165-00 <sub>LH</sub> K71-166-00 <sub>RH</sub>
Corrosion Resistant (8K)	N/A	K71-437-00 <sub>LH</sub> K71-438-00 <sub>RH</sub>
12¼" x 3⅝" (8K)	K71-049-00 <sub>LH</sub> K71-050-00 <sub>RH</sub>	K71-165-00 <sub>LH</sub> K71-166-00 <sub>RH</sub>
(stamped backing plate before April 2000)		
3.5K Disc	N/A	K71-623-00 (1 axle set)
6.0K Disc	N/A	K71-629-00 (1 axle set)
7.0K Disc	N/A	K71-629-00 (1 axle set)
8.0K Disc	N/A	K71-629-00 (1 axle set)

## Bearing Replacement Chart

Brake Size	Hub Size	Bearings	Dexter Kit Number	Industry Part # Cup/Cone	Axle Capacity
7" x 1¼"	4 or 5 Bolt	Inner Outer	K71-306-00 K71-306-00	L44610/L44649 L44610/L44649	2K
10" x 1½"	4 or 5 Bolt	Inner Outer	K71-307-00 K71-306-00	LM67010/LM67048 L44610/L44649	2.8K
10" x 1½"	5 Bolt	Inner Outer	K71-307-00 K71-306-00	LM67010/LM67048 L44610/L44649	3K
10" x 2¼"	4, 5, or 6 Bolt	Inner Outer	K71-390-00 K71-306-00	L68111/L68149 L44610/L44649	3.5K 4K (10F)
10" x 2¼"	6 Bolt	Inner Outer	K71-390-00 K71-307-00	L68111/L68149 LM67010/LM67048	4.4K
12" x 2"	6 Bolt	Inner Outer	K71-308-00 K71-307-00	25520/25580 LM67010/LM67048	5.2K
12" x 2"	5 Bolt Demount	Inner Outer	K71-308-00 K71-309-00	25520/25580 15245/15123	7K
12" x 2**	6 Bolt	Inner Outer	K71-308-00 K71-309-00	25520/25580 15245/15123	6K
12" x 2"	8 Bolt	Inner Outer	K71-308-00 K71-310-00	25520/25580 14276/14125A	6K, 7K
12¼" x 2½"	8 Bolt	Inner Outer	K71-308-00 K71-405-00	25520/25580 02420/02475	7.2K
12¼" x 3⅝"	8 Bolt	Inner Outer	K71-308-00 K71-415-00	25520/25580 02420/02475	8K

\* special application

