

1989 AVION PAINT SPECIFICATIONS  
UPPER BODY COLORS

## DSX-1900 BONDING CLEAR

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USED ON SILVER REWORK PRIOR TO PAINTING.

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PREPARE &amp; APPLY ACCORDING TO DIRECTIONS.

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## SILVER PAINT

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1 PART DBU SILVER (DBU 71552) *DBU 2416 51* SPRAY ON AT 50 PSI

4 PARTS DRR-1185 (REDUCER)

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## CLEAR COAT

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1 PART DAU-82 (CLEAR)

1 PART DAU-2 (CATALYST)

1 PART DTU 501 OR 504 (REDUCER) PER TEMP. SPRAY ON AT 50 PSI

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1. MASK OFF AREA TO BE PAINTED.
2. SCUFF AREA TO BE PAINTED WITH 3M SCOTCH BRIGHT SCUFF PADS.
3. USE DX-330 GREASE AND WAX REMOVER ON AREA TO BE PAINTED.  
WIPE OFF RIGHT AWAY WITH CLEAN DRY CLOTH.
4. TACK RAG AREA NEXT.
5. USE DSX-1900 BONDING CLEAR ON ENTIRE AREA. EXCEED REPAIR AREA.
6. SPRAY SILVER PAINT IN LIGHT COATS. APPROX. 3 TO 4 COATS WILL BE REQUIRED.
7. LET DRY FOR AT LEAST 1/2 HR. BEFORE CLEAR COATING.
8. MAKE SURE TO STRAIN THE CLEAR COAT, USING 3 OR 4 PAINT STRAINERS AT ONE TIME.
9. AFTER SILVER PAINT HAS DRIED FOR 1/2 HOUR OR MORE, SPRAY CLEAR COAT AT 50 PSI.  
1 LIGHT COAT AND 2 HEAVIER COATS. THE SHINE WILL DULL DOWN AFTER IT DRIES.

ATTN: SERVICE MANAGER

# 1989 AVION PAINT SPECIFICATIONS

4/89

## STRIPES & LOWER COMPARTMENT COLORS

### EPOXY PRIMER

(USED ON ANY RAW METAL AND UNDER BOTH BLUES AFTER SCUFFING.)  
(ALSO COATS RAW RIVET HEADS AND CAN BE SPRAYED OVER WHEN DAMP.)

1 PART DP-40 (DITZLER PRIMER)  
1 PART DP-401 (DITZLER CATALYST) SPRAY ON 50-55 PSI  
1 PART DTE-101 (DITZLER REDUCER)

### BLUE PAINT (STRIPES)

1 PART MEDIUM OR DARK BLUE (MED. BLUE # DAU-16730) (DARK BLUE# DAU-16731)  
1 PART DAU-2 (CATALYST) SPRAY ON 45-55 PSI  
1 PART DTU 501 OR 504 (REDUCER) USE PROPER TEMP. REDUCER.

### TEXTURE PAINT (BELOW FLOOR)

1 PART TEXTURE PAINT (CARDINAL# 6602-75177-B)  
1 PART TEXTURE CATALYST (CARDINAL# 66C-01) SPRAY ON 50-55 PSI  
10 DROPS TEXTURE ACCELERATOR (CARDINAL # 66A-01)

1. MASK OFF AREA TO BE PAINTED.
2. SCUFF AREAS TO BE PAINTED WITH 3M SCOTCH BRIGHT SCUFF PAD.
3. USE DX-330 GREASE & WAX REMOVER ON AREA TO BE PAINTED.  
DRY OFF RIGHT AWAY WITH CLEAN DRY CLOTH.
4. TACK RAG AREA NEXT.
5. EPOXY PRIMER AREA IF BARE METAL OR BARE RIVETS ARE SHOWING.
6. PAINT WITH TEXTURE PAINT OR BLUE PAINT.